















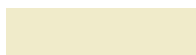



































# POLYNEON 100% polyester

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**When ordering please refer to each color by color number.**

1727		Baby Chick	1826		Peach Pie
1623		Daffodil	1923		Apricot
1924•		Lemon Tart	1755		Marmalade
1866•		Buff	1965•		Orange Peel
1735		Lemonade	1765•		Tiger
1724		Gold Nugget	1621•		Rust
1561		Cornmeal	1521•		Autumn Orange
1666		Cornsilk	1853		Light Apricot
1661		Moonbeam	1882•		Peach Blossom
1622•		Parchment	1752		Cantalope
1861		Palomino	1778		Carrot
1683•		Lemon Drop	1678		Pumpkin
1980		Sunflower	1987		Paprika
1971•		Saffron	1878		Tomato Red
1825•		Summer Sun	1588		Salsa
1624•		Egg Yolk	1637•		Cinnamon Candy
1772		Military Gold	1838		Brick Red
1771•		Whipped Butterscotch	1839•		Christmas Red
1625		Butterscotch	1747•		Candy Apple Red
1725•		Liquid Gold	1653		Light Coral
1869		Pumpkin Spice	1817		Pleasant Peach
1763		Copper	1820		Peach Tea
1626		Peaches 'n' Cream	1952		Melon Burst
1951•		Pumpkin Chiffon	1821•		Terra Cotta
1955•		Citrus Burst	1899		Henna



















































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1734		Electric Red	1508		Cherry Pie
1754		Raspberry Punch	1509		Rhubarb
1819		Blush Pink	1986		Ripe Raspberry
1777		Bright Peach	1681		Azalea
1779		Sweet Potato	1994		Lipstick Rose
1982		Sangria	1948		Pink Carnation
1638		Barn Red	1816		Rustic Pink
1974		Cinnamon Stick	1815		Baby Pink
1639		Cinnabar	1786		Hibiscus
1616		Conch Shell	1910		Electric Magenta
1915		Bermuda Sand	1993		Watermelon
1620		Light Salmon	1909		Electric Pink
1707		Honeysuckle	1548		Pink Plush
1781		Radish	1721		Flamingo Pink
1981		Carmine	1584		Deep Pink
1784		Merlot	1984		Orchid
1567		Pickled Beet	1549		Pink Sorbet
1919		English Rose	1921		Bubble Gum Pink
1917		Dusty Rose	1990		Pink Rose
1713		Peach Blush	1787		Fuchsia
1818		Powder Pink	1783		Dark Raspberry
1941		Mauve	1785		Bordeaux
1998		Dark Mauve	1835		Cranberry
1887		Mince Pie	1782		Mulberry
1983		Eggplant	1635		Burgundy

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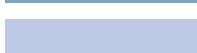









1709•		Shocking Pink	1629		Ice
1710		Magenta	1529		Orchid Mist
1788		Dark Magenta	1627		Dusty Lilac
1833		Heliotrope	1632		Blackberry Purple
1633		Purple Passion	1997		Plum Pudding
1880•		Deep Lilac	1766•		Sailor Blue
1631		Velvet Violet	1930		Bahamas Blue
1831•		Purple Pansy	1943		Dark Periwinkle
1712		Lilac	1767•		Ultramarine
1911		Evening Mist	1743		Oxford Blue
1834		Amethyst	1966•		Pea Coat
1680		Purple Heart	1566		Brilliant Blue
1719		Chokecherry	1830		China Blue
1720		Plum	1676		Hanukkah Blue
1789		Plum Drop	1642•		Lapis
1731		Purple Pearl	1532		Little Boy Blue
1711•		Lavender	1842•		True Blue
1832		Majestic Purple	1843•		Persian Blue
1922•		Regal Purple	1967		Dark Denim
1522		Lavender Blue	1555		Carbon Paper
1634		Grape Jelly	1844•		Indigo
1553		Galaxy Blue	1976		Night Sky
1630		Lavendula	1944•		Blueberry Smash
1933		Lavender Lilac	1643•		Navy
1722		Royal Purple	1574		Dark Slate Blue

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1874•		Baby Blue	1563		Icy Blue
1562		Blue Hydrangea	1761		Dolphin
1542		Blue Heather	1760		Antique Blue
1531		Delphinium	1962		Admiral Blue
1975		Colonial Blue	1932		Summer Sky
1742•		Blue Ink	1827•		Swimming Pool
1934•		Royal Blue	1593		Blue Macaw
1829		Blue Bird	1977•		Peacock Blue
1733•		Blue Jay	1797		Calypso Blue
1528		Serene Sky	1762		Deep Ocean
1675		Nordic Blue	1852		Cobalt
1674		Light Denim	1992		Rough Caribbean Sea
1953•		Powder Blue	1893		Sky Blue
1871		Porcelain Blue	1895•		Teal Blue
1828•		Work Shirt	1695		Cyan
1775		Dark Federal Blue	1896		Liberty
1776		Independence Blue	1577		Dark Blue Turquoise
1764		Denim	1594		Cool Aqua
1671		Country Kitchen Blue	1694		Caribbean Blue
1628		Worn Denim	1892		Robin's Egg
1550		Light Periwinkle	1888		Deep Sky Blue
1960•		Dusty Blue	1846•		Dark Teal
1961		Blue Spruce	1890		Midnight Green
1964•		Stormy Sky Blue	1991		Malachite
1963		Dusty Plum	1891		Teal Velvet



















































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# POLYNEON 100% polyester

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1645		Light Mint	1770		Light Emerald Green
1799		Green Turquoise	1748•		Margarita Lime
1685		Tree Frog	1848•		Lime Green
1677		Mallard Teal	1701		Spring Green
1746		Teal Green	1650		Fresh Pine
1692		Limestone	1749		Green Thumb
1592		Misty Mint	1988•		Kelly Green
1652		Mermaid	1851•		Cadmium Green
1690		Deep Sea	1651•		Celtic Green
1996		Deep Emerald	1702		Spearmint
1704•		Evergreen	1900		Celadon
1985		Deep Rain Forest	1545		Winter Mint
1879•		Oregon Green	1578		Faded Jade
1847		Sea Foam Green	1903		Spruce Green
1868		Bottle Green	1902•		Hunter Green
1780		Rainforest	1904		Dark Sage
1849		Tropical Teal	1970		Emerald Ink
1979		Dark Amazon	1968		Green Tea
1647		Mantis	1648•		Celery
1989		Leaf	1768		Bamboo Green
1751		Emerald Isle	1541		Chartreuse
1750•		Christmas Green	1940•		Key Lime
1845•		Mint	1649		Granny Smith
1580		Jungle Green	1769		Clover
1703		Fir	1905		Moss Green

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# POLYNEON 100% polyester

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1668		Silver Sage	1660		Sand Castle
1705		Fresh Oregano	1854		Rain Barrel
1669		Rosemary	1654		Cocoa
1798		Bass Green	1859		Dark Chocolate
1969		Army Green	1931		Bittersweet Chocolate
1568		Granite Green	1554		Dogwood
1569		Hemlock	1942		Rose Gold
1795		Dark Camo Green	1999		Raisin
1794		Field Gear	1836		Cappuccino
1796		Aged Moss	1958		Cedar Bark
1956		Olive Green	1656		Fawn
1756		Pea Green	1729		Buckskin
1790		Dill Pickle	1945		Sienna
1706		Guacamole	1858		Chestnut
1552		Golden Green	1658		Mocha
1920		Light Khaki	1898		Auburn
1792		Old Gold	1856		Burnt Orange
1959		Burnished Gold	1753		Penny
1809		Brushed Bronze	1857		Chocolate Lab
1759		Medium Camo Green	1926		Dark Champagne
1793		Bullfrog	1657		Golden Oak
1757		Dark Olive	1659		Coffee Bean
1684		Wheat	1558		French Roast
1939		Peanut Brittle	1559		Mud Pie
1906		Antique Bronze	1560		Espresso



















































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## POLYNEON 100% polyester

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1557		Mud Facial	1739		Charcoal
1745		Toasted Marshmallow	1540		Cobblestone
1929		Brown Hare	1741•		Gun Metal
1744		Siamese Cat	1812•		Cement
1936		Mink	1810•		Gray Haze
1736		Dark Taupe	1665		Coal
1938		Doe Skin	1664		Graphite
1573		Vintage Lace	1862		Rhino
1872		Brunette	1860•		Pussy Willow
1928		Natural Suede	1662		Slate
1728•		Bark	1663		Clove
1855•		Coffee with Cream	1535		Tarnished Taupe
1884•		Burly Wood	1738•		Champagne
1885		Camel	1682•		Tusk
1527		Teddy Bear	1582•		White Linen
1927		Shiny Penny	1822		Coconut Cream
1556		Taste of Honey	1863		Chamois
1726		Light Brown Sugar	1526		French Vanilla
1949•		Ivory	1670•		Vegas Gold
1723•		Flan	1673•		Khaki
1870		Orange Sorbet	1672•		Toasted Almond
1773		Autumn Gold	1791•		Brass
1973•		Bronze	1538		Tiramisu
1565		Irish Coffee	1730		Cumin
1758		Grizzly Bear	1957		Burnt Taupe










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# POLYNEON 100% polyester

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1617		Slate Purple	1575		Iron Gray
1619		Granite	1613		Gull Gray
1618		Gun Powder	1610		Silver
1740		Weimaraner	1811		Chrome
1886		Light Steel	1564		Dark Pewter
1686		Mist	1589		Ebony
1687		Sterling Silver	1800		Emerald Black
1505		Polished Silver	1805		Fluorescent White
1572		Winter Gray	1801		Super White
1640		Lead	1802		Snow White
1614		Twister	1804		Natural White
1539		Stone	1803		Cream White
1689		Shark			
1615		Battleship			
1502		Zipper			
1918		Polished Pewter			
1718		Overcast Gray			
1611		Smoke			
1612		Steel			
1840		Cadet Gray			
1841		Pewter			
1641		Obsidian			
1544		Chimney Smoke			
1506		Deep Steel Blue			
1507		Pea Coat Lining			

























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1925		Fluorescent Yellow Orange	1937		Fluorescent Orange
1972		Fluorescent Yellow Orange	1978		Fluorescent Orange
1824		Fluorescent Yellow Orange	1946		Fluorescent Orange
1883		Fluorescent Yellow	1598		Fluorescent Orange
1995		Fluorescent Yellow	1837		Fluorescent Red Orange
1823		Fluorescent Yellow Green	1947		Fluorescent Orange Pink
1935		Fluorescent Yellow Green	1954		Fluorescent Orange Pink
1867		Fluorescent Green	1908		Fluorescent Pink
1599		Fluorescent Green	1907		Fluorescent Pink
1850		Fluorescent Green	1597		Fluorescent Pink
1950		Fluorescent Green	1596		Fluorescent Pink
1901		Fluorescent Green	1595		Fluorescent Pink

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Due to its resistance to \*Chlorine, POLYNEON is the ideal embroidery thread for stonewash items, those with frequent staining or requiring frequent or heavy duty washing/laundry. Recommended for sportswear, swimwear, children's wear, and workwear including hotel, catering and food trade items.

\*Recommendations for chlorine treatment: active chlorine: maximum 30°C/86° F  
time of treatment: maximum 30 minutes.

## WASHING INSTRUCTIONS:

Never leave damp embroidered items folded or pressed together. Do not tumble dry unless the item has been thoroughly rinsed.

### POLYNEON No. 40

is the standard thickness for all types of embroidery and is available in all colors on the shadecard.

### POLYNEON No. 60

is the finest of all Polyester embroidery threads. Ideal for small letters for monograms, badges and branding and perfect for fine designs or those which require extra clarity. POLYNEON No. 60 is available in the colors marked with • on the shadecard.

### POLYNEON No. 75

Made from 100% polyester, #75 is the thinnest in the Polyneon line of thread. The finest details and smallest letters can be achieved with supreme clarity. POLYNEON No. 75 is available in the colors marked with • on the shadecard.

## POLYNEON No. 40

dtex 135 x 2  
den 120 x 2

Art. No. 918  
10 x 5.000m



Art. No. 919  
10 x 1.000m



60#8 - 75#11

## POLYNEON No. 60

dtex 84 x 2  
den 75 x 2

Art. No. 924  
10 x 1.500m



60#8 - 65#9

## POLYNEON No. 75

dtex 55 x 2  
den 50 x 2

Art. No. 936  
10 x 2.500m



60#8



100% Polyneon Filament

max. 20g CL/I  
max. 30°C/86°F • max. 30 min

QUALITY  
MANAGEMENT  
Certificate

Voluntary participation in regular  
monitoring according to ISO 9001:2000



Madeira USA Ltd.  
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Call Toll-Free: 800-225-3001  
Fax Toll-Free: 800-598-7677

Shipping from locations nationwide

\*\*\* ATTENTION \*\*\*

Madeira guarantees our machine embroidery thread according to the specifications and washing instructions given. Please note these instructions and specifications before attempting to launder, dry clean, press, ect. any embroidered article. As we have no control over such applications, Madeira cannot be held responsible for any damages which could occur if our instructions and specifications are not followed.